

Air Dam Installation Instructions

‘99-‘04 Ford F250/F350/F450 (4x2 & 4x4 Trucks) and Excursion; all must have chrome bumpers

1. To remove the factory Air Dam, remove the 2 nuts at each end of the Air Dam.
 2. Using a flat screwdriver, starting at one end of the factory Air Dam, pry the Air Dam away from the bumper - be careful not to scratch the bumper.
 3. Once the top is pried loose, firmly grab the Air Dam and pull away from the bumper.
- NOTE: If you have factory driving lights, you must remove and discard them . You can tap into the factory driving light harness to power the Air Dam lights.
4. **YOU MUST PRE-FIT THE AIR DAM BEFORE PAINTING.** It may be necessary to drill a 1/2” hole in some of the slots in the bumper to get the Air Dam to line up correctly.
 5. Once the Air Dam is pre-fitted, paint according to instructions on back.
 6. Install the Air Dam using the supplied flat washers and nuts. Starting in the center of the Air Dam, tighten the nuts working to the right, and then start in the center again and tighten the nuts working to the left. Hand tighten with 7/16” wrench. Do not use power tools. Be careful not to over tighten nuts.

Fog Light Installation Instructions

Note: Each light has a black corner next to the lens - this black corner will be on the outside of the light pocket when installing it into the Air Dam.

1. Remove L-shaped bracket from driving light and discard (save dish-shaped washer).
2. Feed light wires through slotted hole in Air Dam light pocket and align driving light center bolt with square hole in light pocket.
3. Place dish-shaped washer over light bolt and install nut; do not tighten at this time.
4. Gently pull wire slack through slot. One of the Air Dam bolts can be used for attaching the black ground wire with the eyelet.
5. Complete the wiring of the lights. The lights are fully adjustable in the pockets. Turn lights on and aim where desired. Hold the lights and tighten driving light nut with 1/2” open end wrench.

Warranty is void if Air Dam is not prefitted to factory bumper before painting and permanently installing.