

# **TRUCK MASTER** *Designs*<sup>™</sup>

## **Front Bumper Installation Instructions**

1. Remove factory front bumper using a #55 torx. Remove four upper bolts and tow hooks, and two lower bolts under bumper.
  2. If Wrangler has driving lights, remove light bolts and carefully let lights hang.
  3. Slide Truck Master Designs front bumper over frame rails, making sure that bumper brackets slide over round cross tube ends. In some cases it may be necessary to grind of file away frame tube ends so that the brackets will clear.
  4. Once bumper holes are aligned, reinstall all factory bolts and tow hooks; tighten with fingers only. Once all bolts are started, tighten with a wrench.
  5. Reinstall driving lights in tabs that are on Truck Master Designs bumper.
- IMPORTANT: DO NOT TOW OR PULL WITH TRUCK MASTER DESIGNS BUMPERS - USE THE FACTORY TOW HOOKS.

***\*\*\*INTENDED FOR OFF ROAD USE ONLY\*\*\****

Happy Motoring  
*www.TruckMasterDesigns.com*