

TRUCK MASTER Designs™

Rear PT320

Important 1: The factory bumper facia is made of a flexible plastic urethane. As all factory facias are slightly different due to body mounting stresses, it is necessary to pre-fit Truck Master Designs' Bumper Cover prior to painting and final installation.

Important 2: Read instructions in full before attempting to install the Truck Master Designs' Bumper Cover.

Tools needed:

- power drill with 3/16" drill bit
- small hammer
- clean rags or paper towels
- #T20 Torx bit and driver or medium flathead screw driver
- #2 Philips screw driver
- Naptha or 3M Adhesive Remover or Tar Remover or a suitable chemical cleaner
- 1 piece medium sand paper or a fine file
- small block of wood or sanding block
- 400 grit sand paper or very fine Scotch Brite pads

1. Remove license plate; then using a #T20 Torx bit and driver, remove the 4 screws that hold the backup lights into bumper. Pull out and hold the light housing, then twist the gray light socket and remove bulb and socket from light housing. Do not remove bulb from socket. Carefully store wire light socket and bulb in bumper light pocket opening. Open rear hatch.

2. Slide Truck Master Designs' Rear Bumper Cover over the factory bumper. Check the fit to the upper right and left body. If there is a space, check along the top forward edge of the Bumper Cover just under the rear hatch seal. If the Cover is hitting anywhere along this edge, mark and remove Cover. Using a fine file or sand paper, remove enough of the Bumper Cover front edge to allow for a good fit. The PT's vary from car to car in this area. When you are satisfied with the fit all the way around the front edge of the Cover, you are ready for paint.

3. Follow enclosed painting instructions.

4. Final installation: After the paint is thoroughly dry, we recommend washing the factory rear bumper with dishwasher soap, then rinse well and thoroughly dry. Saturate a clean rag with a chemical cleaner such as Naptha, 3M Adhesive Remover or Tar Remover and clean the upper edge of the factory bumper in the area where the tape that is attached to the Bumper Cover is going to make contact. Wipe in one direction only and follow with a clean dry rag. DO NOT WIPE BACK AND FORTH. Wipe the same area with the supplied alcohol wipes in one direction only and then follow with a clean, dry cloth.

5. Once Bumper Cover has been painted and factory bumper has been properly cleaned, locate the pre-installed tape strips on the inside edge of the Bumper Cover. To make pull tabs, carefully peel the red protective film back about 1-1/2" from each end of the grey double sided tape. Fold the tab you just made over the bumper's edge and tape the tabs to the painted surface of the Bumper Cover with masking tape. Using

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Rear PT320 cont.

- Slide the Bumper Cover onto the rear bumper, stopping about 1" short of being completely on. Using the pull tab you made, remove the upper red protective strip only. While removing this strip, pull upwards on the Bumper Cover so that the exposed surface of the double sided tape will not make contact with top of Bumper. Once film is removed, slide Cover forward into final position. When in correct position, push down firmly on the area where the tape makes contact with bumper. Next fit the bottom edge of the Cover, making sure the Cover fits into the groove that surrounds the lower bumper. Push forward on Cover and pull rearward slightly on factory bottom fascia for a good fit. While holding in place, carefully remove the lower red protective strip. Press firmly in place.
- Using a 3/16" bit and power drill, drill one hole in each corner of the Bumper Cover through the factory bumper (see Fig. A). Insert supplied black plastic push rivet into hole and tap lightly with a small hammer to seat. Drill two 3/16" holes, one on each side (see Fig. B), approximately 1/4" rearward of the painted factory lower body panel. Insert supplied black plastic push rivets into holes and tap lightly with a small hammer to seat.
- Using a Philips screwdriver, reinstall the backup lights using the new, supplied longer screws. Snug up the lights but do not over tighten. Reinstall the license plate. Happy Cruising.

Fig. A Top View of Bumper Cover

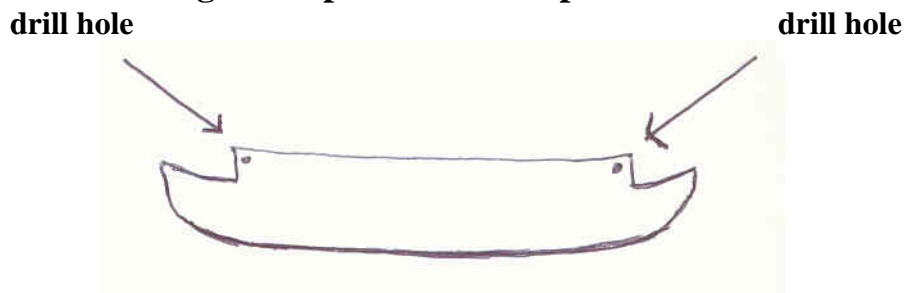
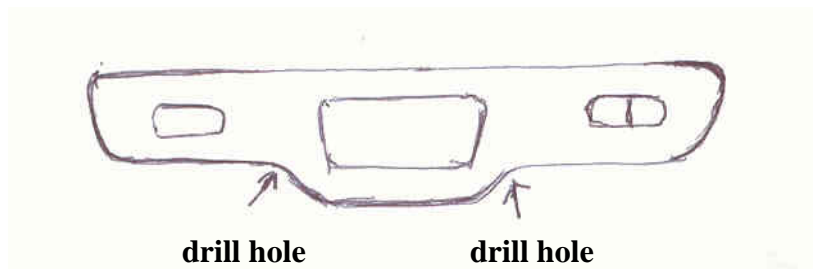


Fig. B Rear View of Bumper Cover



Warranty is void if Bumper Cover is not prefitted to factory bumper before painting and permanently installing.

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