

## **Rear Bumper Installation Instructions**

1. Remove factory rear bumper and rear tow hook.
2. Align Truck Master Designs rear bumper with the two holes on each end of the Wrangler's back rail.
3. Install Truck Master Designs bumper with four nuts, bolts and washers supplied - DO NOT TIGHTEN.
4. Reinstall factory tow hook with supplied longer 12mm bolts.
5. Stack supplied washers between frame rail and tow hook on the front tow hook hole only.
6. Re-use one factory tow hook bolt and larger washer on passenger side frame rail.
7. Once all bolts are started, tighten all bolts with wrench.

**IMPORTANT: DO NOT TOW OR PULL WITH TRUCK MASTER DESIGNS BUMPERS - USE THE FACTORY TOW HOOKS.**

***\*\*\*INTENDED FOR OFF ROAD USE ONLY\*\*\****

Happy Motoring  
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